

PRODUCT DATA SHEET
CHIVACURE® 184

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Photoinitiator for UV Radiation Curing Systems

PHOTOINITIATOR

1. General

Chivacure [®] 184 is the best choice for non-yellowing application. It is an alpha cleavage type photoinitiator, which combines the characteristics of high photospeed and exceptional storage life. The non-yellowing and low-irritating properties make it an ideal choice for clear coatings on paper, flooring, metal, plastics, and wood.

2. Properties

Structure :

Chemical name : 1-Hydroxy cyclohexyl phenyl ketone

3. Physical Data

Appearance : White to off-white crystalline powder

Odor : Very faint Melting point : 47 - 50 °C

Boiling point : $175 \,^{\circ}\text{C} \,^{\circ}\text{C} \,^{\circ}\text{C}$ specific gravity : $1.1 \, - \, 1.2 \,^{\circ}\text{C} \,^{\circ}\text{C}$

4. Solubility

(g in 100 ml solvent @20 °C)

Acetone > 100 Toluene > 100 Methyl acrylate > 100 Ethyl acetate > 100 Ethanol > 100 **HDDA** > 100 N-Vinylpyrrolidone > 100 **TMPTA** > 50 2-Ethyl acrylate > 50 Water < 0.1





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5. Specification

Appearance : White to off-white crystalline powder

Assay : 98% min.

Melting point : 46 - 50 °C

Volatiles : 0.5% max.

Transmittance : 97% min. @425 nm

98% min. @500 nm

6. Application

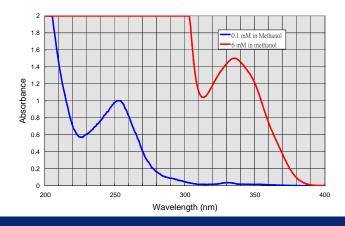
Chivacure[®] 184, when irradiating with UV light, undergoes an intramolecular homolytic breakage to generate a pair of free radicals to initiate the polymerization of UV curable systems. It does not require hydrogen donor to initiate its radicals. However its radicals are very sensitive to oxygen in the air.

Chivacure[®] 184 is strongly recommended when non-yellowing properties are crucial. Results obtained from outdoor exposure study show that it gives better long-term non-yellowing performance than other initiators. Furthermore, It exhibits lower sensitivity to air inhibition than Chivacure[®] 173 during curing.

The usage rates of Chivacure[®] 184 vary according to the composition of the system, source of light, line speed, and film thickness but usually lie between 0.5% to 5% w/w. Chivacure[®] 184 can be used for printing ink, overprint vanishes and wood lacquers, adhesive, and photoresist dry film.

7. UV Spectrum

UV SPECTRUM OF CHIVACURE 184



8. Storage

Must be stored in closed containers in dark dry conditions.

9. Packaging

20 kg nett/carton box

10. HS Code

2914 4090